

Deben 54539

shp 28-09/12

# Work Order ID 54225

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Page 1

Item ID: D412-698-012

Accept

Revision ID: E

Item Name: Cabin Door Roller, RH

Start Date: 12/03/09 Start Qty: 2.00

Required Date: 12/08/09 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

*802/12/11*

*HJ for BG 09/12/04*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*9/12/13*

*(24) sf*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*27 802/12/11*

*(12) /*

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Item ID: D412-698-012  
Revision ID: E  
Item Name: Cabin Door Roller, RH

Accept

Start Date: 12/03/09 Start Qty: 2.00  
Required Date: 12/08/09 Req'd Qty: 2.00



Reference:

Approvals: Process Plan:  
QC:

Date:  
Date:

Tooling:  
SPC (Y/N):

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-698-012  
Location: Box B

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control



Setup Start



Stop



Cust Item ID:  
Customer:

Run Start



Stop



Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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9/12/11

2x SP

09/12/11

W. G. 12-11

# Picklist Print,

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Work Order ID: 54225

Parent Item: D412-698-012RevE

Parent Item Name: Cabin Door Roller, RH

Comments:

Start Date: 12/03/09

Required Date: 12/08/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3121-141RevE Bracket Assembly	23	Manufactured	No			110	Each	7.0000	6.0000			

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

53035

7

7

110

Each

6.0000

2.0000

651

9/12/13

sf

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

52367

6

6

110

Each

24.0000

2.0000

251

9/12/13

sf

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

42192

24

24

251

# Picklist Print.

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Work Order ID: 54225

Parent Item: D412-698-012RevE

Parent Item Name: Cabin Door Roller, RH

Comments:

Start Date: 12/03/09

Required Date: 12/08/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3183-044RevC1

Manufactured

No

110

Each

1.0000

2.0000

Bracket Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

1

110

Each

107.0000

18.0000

D3199-1RevB

Manufactured

No

Bracket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

107

2

37

68

110

Each

24.0000

2.0000

D3202-1RevD

Manufactured

No

Cover

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

24

4

20

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Shop Packet Print

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**6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS**

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW